

**DECLARATION
AND POWER OF ATTORNEY
U.S.A.**

**ALL PATENTS, INCLUDING DESIGN
FOR APPLICATION BASED ON PCT; PARIS CONVENTION;
NON PRIORITY; OR PROVISIONAL APPLICATIONS**

This is a continuation-in-part of U.S.S.N. 09/336,713, filed on June 21, 1999.

As a below named inventor, I declare that my residence, post office address and citizenship are stated below next to my name, the information given herein is true, that I believe that I am the original, first and sole inventor (if only one name is listed at 201 below), or an original, first and joint inventor (if plural inventors are named below at 201-203, or on additional sheets attached hereto) of the subject matter which is claimed and for which patent is sought on the invention entitled:

NOVEL ORGANOMETALLIC LUMINESCENT MATERIALS AND ORGANIC ELECTROLUMINESCENT DEVICE CONTAINING SAME

which is described and claimed in: PCT International Application No. _____ filed _____
 the attached specification the specification in application Serial No. _____ filed _____
 (if applicable) and amended on _____

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 (a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)

Prior Foreign Application(s)	Priority Claimed
98-23645 (Number)	<input checked="" type="checkbox"/> <input type="checkbox"/> Yes No
<input type="checkbox"/> (Number)	<input checked="" type="checkbox"/> <input type="checkbox"/> Yes No
<input checked="" type="checkbox"/> (Number)	<input checked="" type="checkbox"/> <input type="checkbox"/> Yes No
<input checked="" type="checkbox"/> (Number)	<input checked="" type="checkbox"/> <input type="checkbox"/> Yes No

I hereby claim the benefit under Title 35, United States Code, §119(e) of any United States provisional application(s) listed below:

Application No. _____ Filing Date _____ Application No. _____ Filing Date _____

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

Application Serial No. 09/336,713 (Filing Date 21/06/99) Status: pending
 (Status: patented, pending, abandoned)

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorneys (Registration No.) to prosecute this application, receive and act on instructions from my agent, and transact all business in the Patent and Trademark Office connected therewith. HARVEY B. JACOBSON, JR. (20,851); D. DOUGLAS PRICE (24,514); JOHN CLARKE HOLMAN (22,769); MARVIN R. STERN (20,640); MICHAEL R. SLOBASKY (26,421); JONATHAN L. SCHERER (29,851); IRWIN M. AISENBERG (19,007); WILLIAM E. PLAYER (31,409); YOON S. HAM (45,307)

SEND CORRESPONDENCE TO:	DIRECT TELEPHONE CALLS TO: (please use Attorney's Docket No.) (202) 638-6666
JACOBSON, PRICE, HOLMAN & STERN PROFESSIONAL LIMITED LIABILITY COMPANY 400 Seventh Street, N.W. Washington, D.C. 20004	JACOBSON, PRICE, HOLMAN & STERN PROFESSIONAL LIMITED LIABILITY COMPANY

*Inventor(s) name must include at least one unabbreviated first or middle name.

2 0 1	FULL NAME OF INVENTOR	FAMILY NAME Kim	GIVEN NAME Youngkyoo	MIDDLE NAME
	RESIDENCE & CITIZENSHIP	CITY Pusan	STATE OR FOREIGN COUNTRY Korea	COUNTRY OR CITIZENSHIP Republic of Korea
	POST OFFICE ADDRESS	POST OFFICE ADDRESS Bandoboramermaidtown 102-902, #10-21, Jurye-2-dong, Sasang-gu	CITY Pusan	STATE OR COUNTRY Korea
2 0 2	FULL NAME OF INVENTOR	FAMILY NAME Lee	GIVEN NAME Jae-Gyoung	MIDDLE NAME
	RESIDENCE & CITIZENSHIP	CITY Seongnam-shi, Kyounggi-do	STATE OR FOREIGN COUNTRY Korea	COUNTRY OF CITIZENSHIP Republic of Korea
	POST OFFICE ADDRESS	POST OFFICE ADDRESS Daewoo Apt. 610-203, #308, Seohyun-dong, Bundang-gu	CITY Seongnam-shi, Kyounggi-do	STATE OR COUNTRY Korea

I further declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment or both, under section 1001 of Title 18 of the United States Code; and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

SIGNATURE OF INVENTOR 201	SIGNATURE OF INVENTOR 202
71 09 71	01 2H 71
DATE 2001. 11. 12	DATE 2001. 11. 12

DEPARTMENT OF COMMERCE

Law Offices of
JACOBSON, PRICE, HOLMAN & STERN
PROFESSIONAL LIMITED LIABILITY COMPANY
THE JENIFER BUILDING
400 SEVENTH STREET, N.W.
WASHINGTON, DC 20004

Attny's Docket No. P63680US4

SMALL ENTITY DECLARATION
[37 CFR 1.9(c-f)]

Each undersigned declares that:

(1) the application attached hereto.

(2) U. S. Application Serial No. _____ filed _____

(3) U. S. Patent No. _____ Issued _____

is entitled to the benefits of "small entity" status for paying reduced fees under 35 USC 41(a) and (b) to the Patent and Trademark Office by virtue of the following:

(4) Each undersigned declares that he/she qualifies as an independent inventor, or would qualify had he/she made the as defined in 37 CFR 1.9(c)

(5) The undersigned declares that he/she is an official empowered to act on behalf of the concern identified below; that this concern qualifies as a small business concern as defined in 37 CFR 1.9(d).

(6) The undersigned declares that he/she is an official empowered to act on behalf of the organization identified below; that this organization qualifies as a nonprofit organization as defined in

(a) 37 CFR 1.9(e)(1)

(b) 37 CFR 1.9(e)(2)

(c) 37 CFR 1.9(e)(3)

(d) 37 CFR 1.9(e)(4) State law of _____

(7) Each person, concern or organization to which I/we have assigned, granted, conveyed or licensed, or am under an obligation under contract or law to assign, grant, convey, or license any rights in the invention is listed below:

(a) no such person, concern or organization

(b) persons, concerns or organizations listed below

[a separate declaration is required from each named person, concern or organization having rights to this invention averning to their status as "small entities."]

Full Name NESSDISPLAY CO., LTD.

Address 29-5, Woncheon-dong, Paldal-gu, Suwon-si, Kyonggi-do, Korea

Individual

Small Business Concern

Nonprofit Organization

I/we acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement of small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate. (37 CFR 1.28(b))

I/we hereby declare that all statements made herein of his/her own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application, any patent issued thereon, or any patent to which this declaration is directed.

(8) Youngkyoo Kim

Typed Name of Inventor

Jae-Gyoung Lee

Signature

01 21 76

Date

2001. 11. 12

Typed Name of Inventor

Signature

Date

(9) NESSDISPLAY CO., LTD.

Name of Small Business Concern or Nonprofit Organization

Sang-Kook KIM

By Sang-Kook KIM

2001. 11. 12

Typed Name

Signature

Date

Representative

Title of Signatory